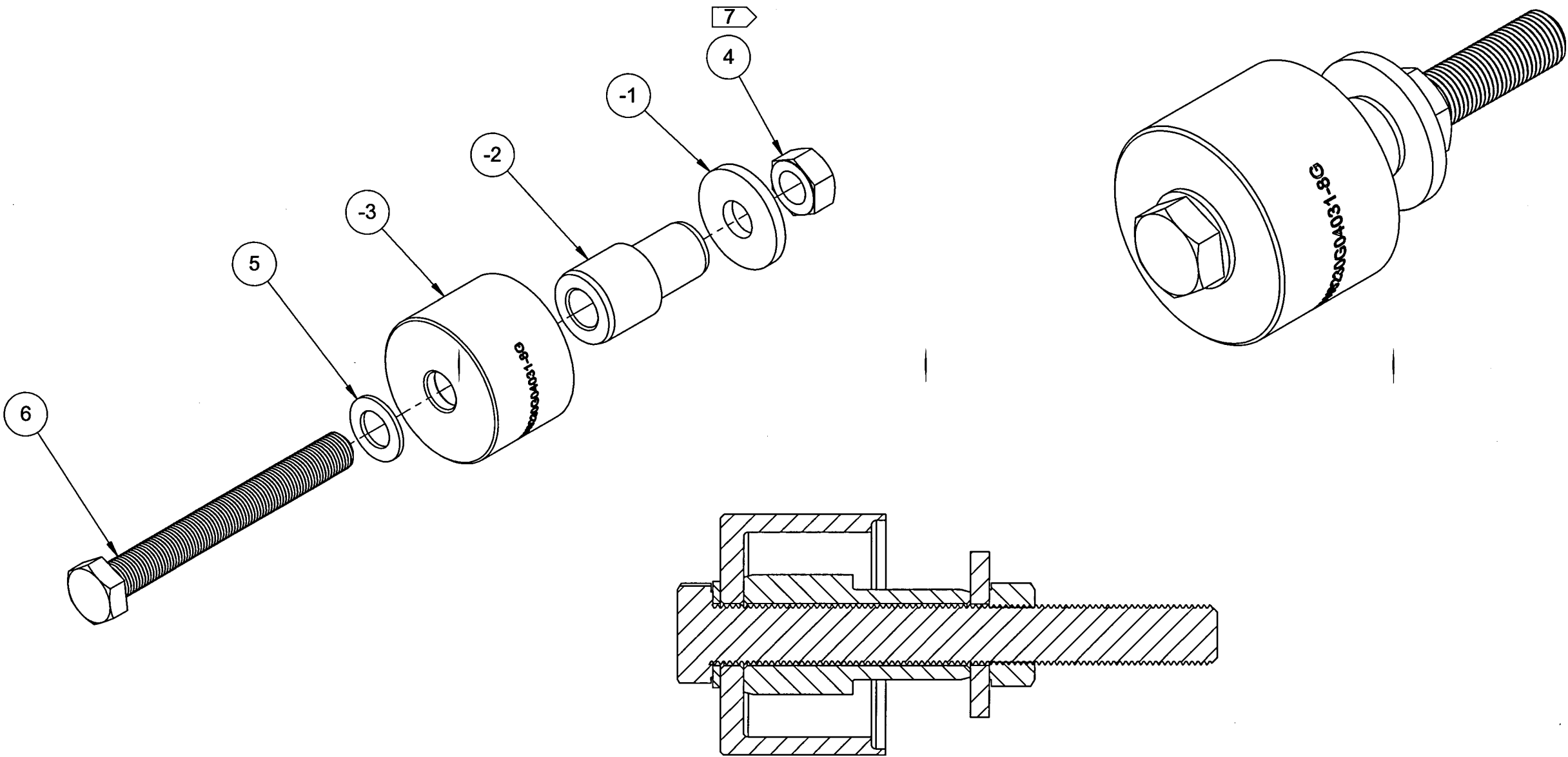


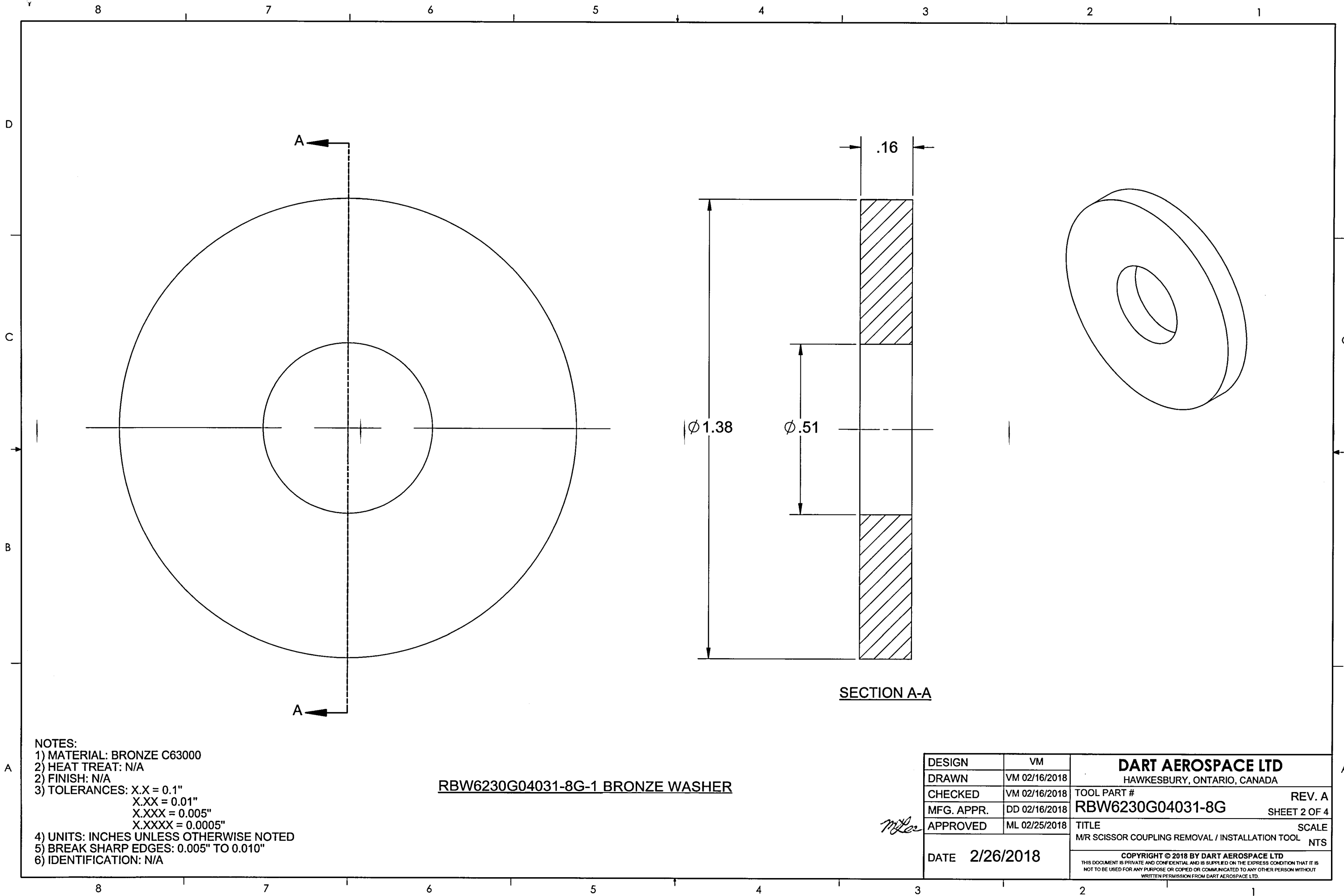
ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6230G04031-8G-1	BRONZE WASHER
-2	1	RBW6230G04031-8G-2	GUIDE
-3	1	RBW6230G04031-8G-3	SPACER
4	1	AN315-8R	HEX NUT 1/2"-20
5	1	NAS1149F0863P	WASHER 1/2"
6	1	McMaster#92620A753 or EQUIV.	HEX BOLT 1/2"-20 x 4-1/2" LG. FULL THREAD GRADE 8



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
2) FINISH: N/A  
3) TOLERANCES: X.X = 0.1"  
                  X.XX = 0.01"  
                  X.XXX = 0.005"  
                  X.XXXX = 0.0005"  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) ASSEMBLE AS SHOWN, INSTALL ITEM 4 HAND TIGHT

**RBW6230G04031-8G M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL**

A	NEW ISSUE (OEM REDRAWN)	18-533	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	<b>RBW6230G04031-8G</b>	SHEET 1 OF 4
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE 2/26/2018		M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL	NTS
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NOTES:  
1) MATERIAL: BRONZE C63000  
2) HEAT TREAT: N/A  
2) FINISH: N/A  
3) TOLERANCES: X.X = 0.1"  
                  X.XX = 0.01"  
                  X.XXX = 0.005"  
                  X.XXXX = 0.0005"  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005" TO 0.010"  
6) IDENTIFICATION: N/A

RBW6230G04031-8G-1 BRONZE WASHER

SECTION A-A

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM 02/16/2018		
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	<b>RBW6230G04031-8G</b>	
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE 2/26/2018		M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL	NTS
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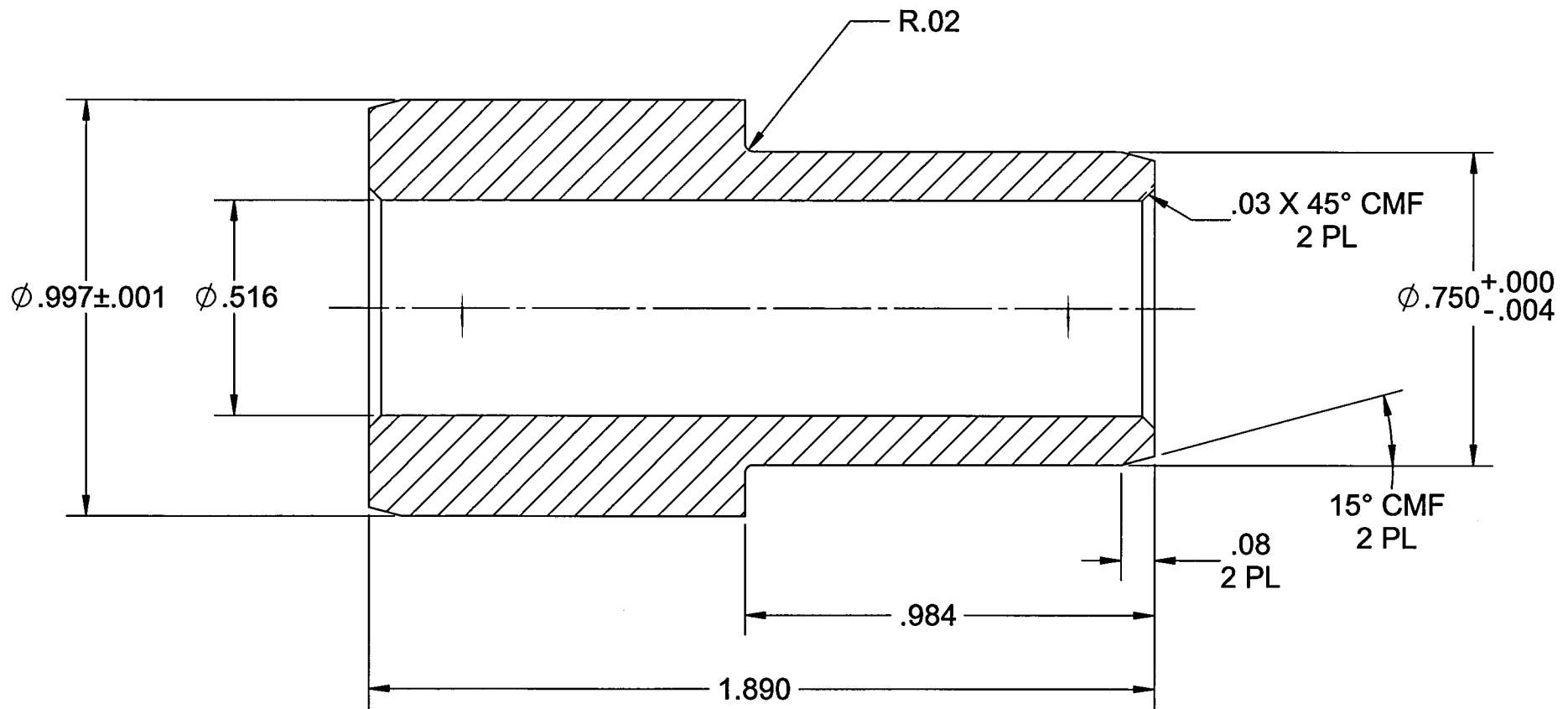
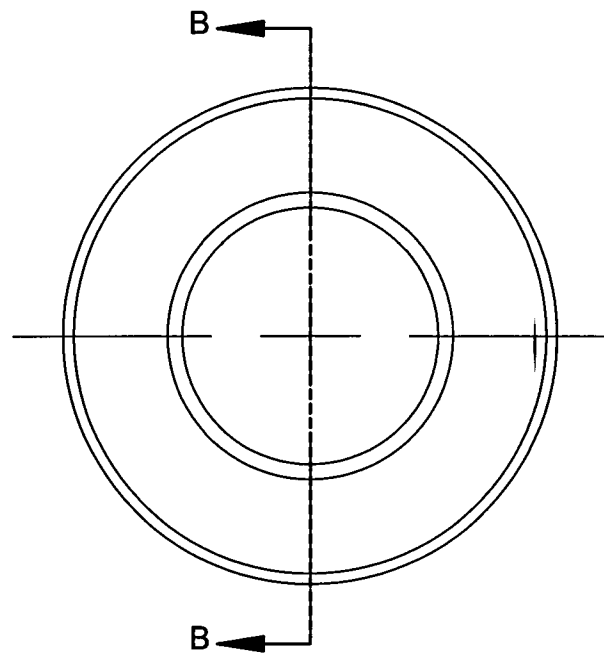
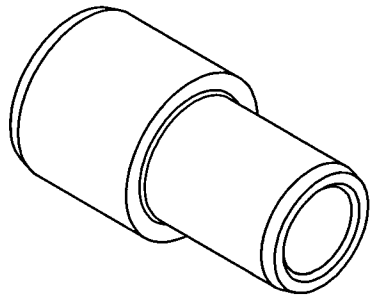
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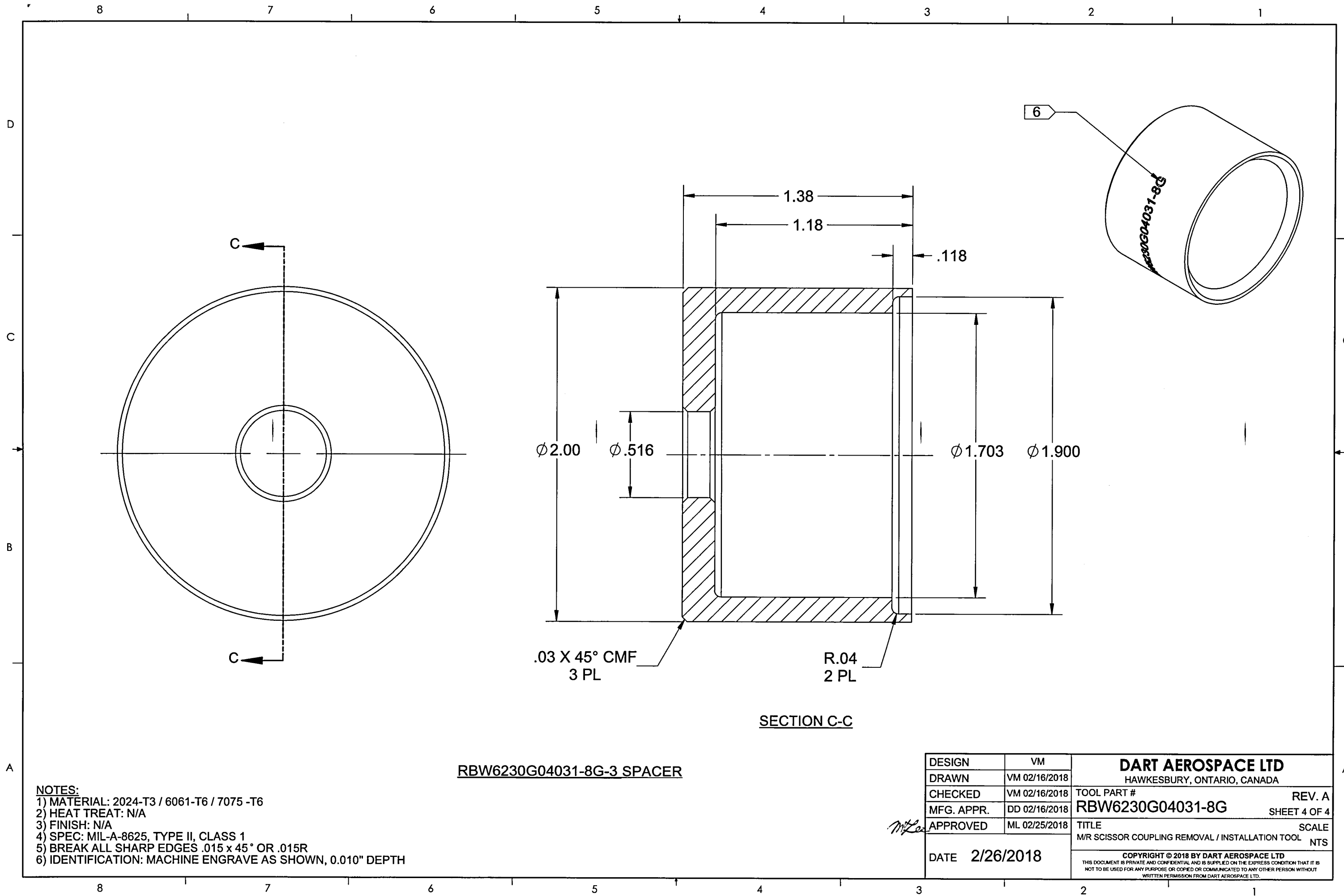
SECTION B-B

RBW6230G04031-8G-2 GUIDE

NOTES:

- 1) MATERIAL: 4140/4142
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) SPEC: ASTM B633 TYPE II, SC 2
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	<b>RBW6230G04031-8G</b>	SHEET 3 OF 4
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE <b>2/26/2018</b>		M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL	NTS
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NOTES:  
1) MATERIAL: 2024-T3 / 6061-T6 / 7075 -T6  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) SPEC: MIL-A-8625, TYPE II, CLASS 1  
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R  
6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEPTH

RBW6230G04031-8G-3 SPACER

SECTION C-C

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM 02/16/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 02/16/2018	TOOL PART #	REV. A
MFG. APPR.	DD 02/16/2018	RBW6230G04031-8G	SHEET 4 OF 4
APPROVED	ML 02/25/2018	TITLE	SCALE
DATE 2/26/2018		M/R SCISSOR COUPLING REMOVAL / INSTALLATION TOOL	NTS
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